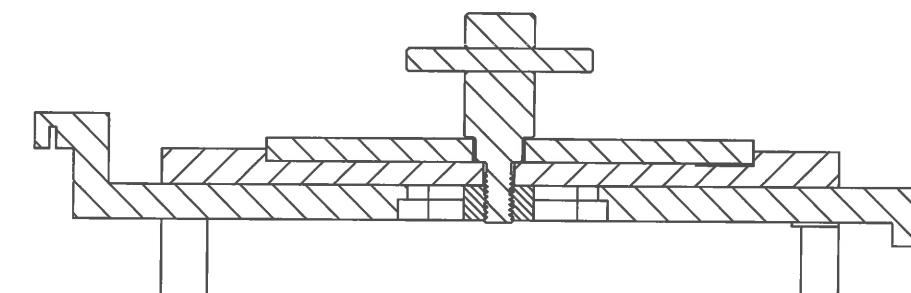
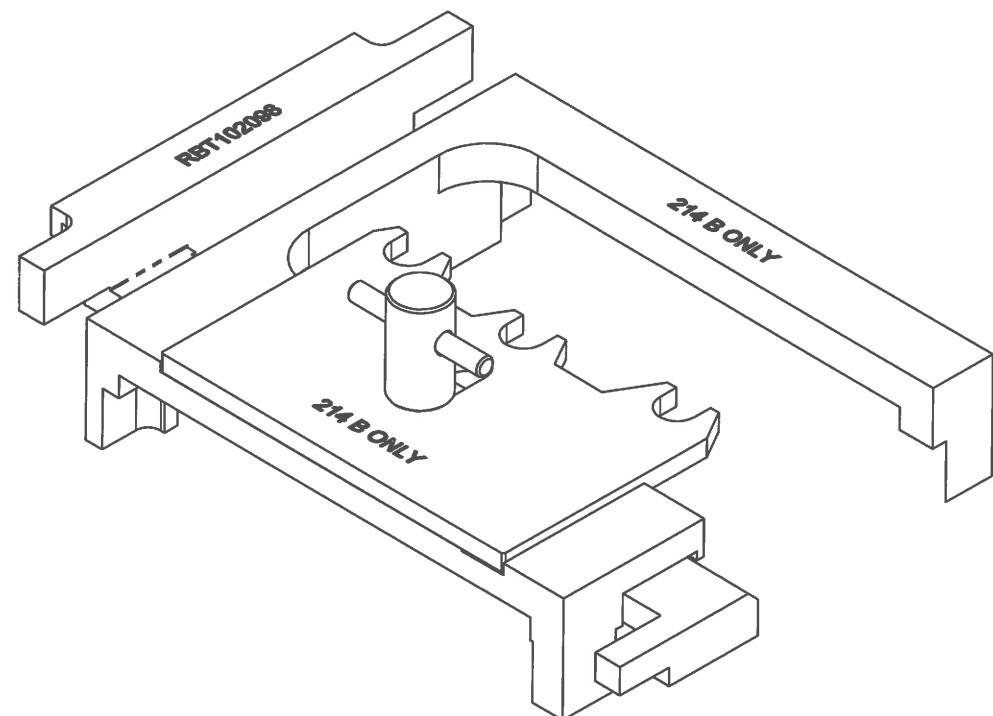
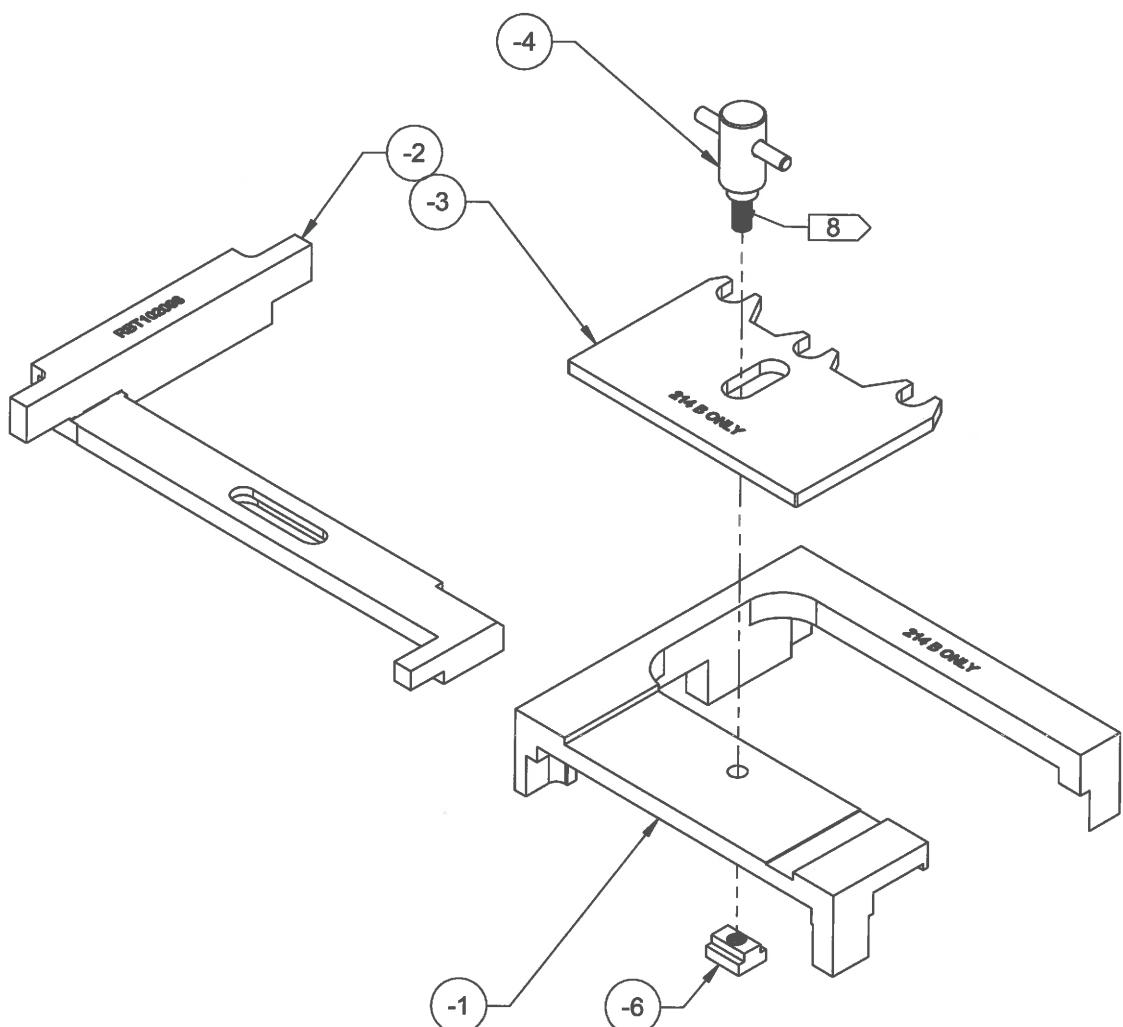


ITEM #	QTY	PART #	PART TITLE
-1	1	RBT102098-1	CHANNEL
-2	1	RBT102098-2	SQUARE CHANNEL
-3	1	RBT102098-3	PLATE
-4	1	RBT102098-4	SCREW ASSY
-6	1	RBT102098-6	T-SLOT NUT



### RBT102098 RIGGING CYCLIC PITCH STOPS FIXTURE ASSEMBLY

#### NOTES:

1) MATERIAL: N/A  
2) HEAT TREAT: N/A  
3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"

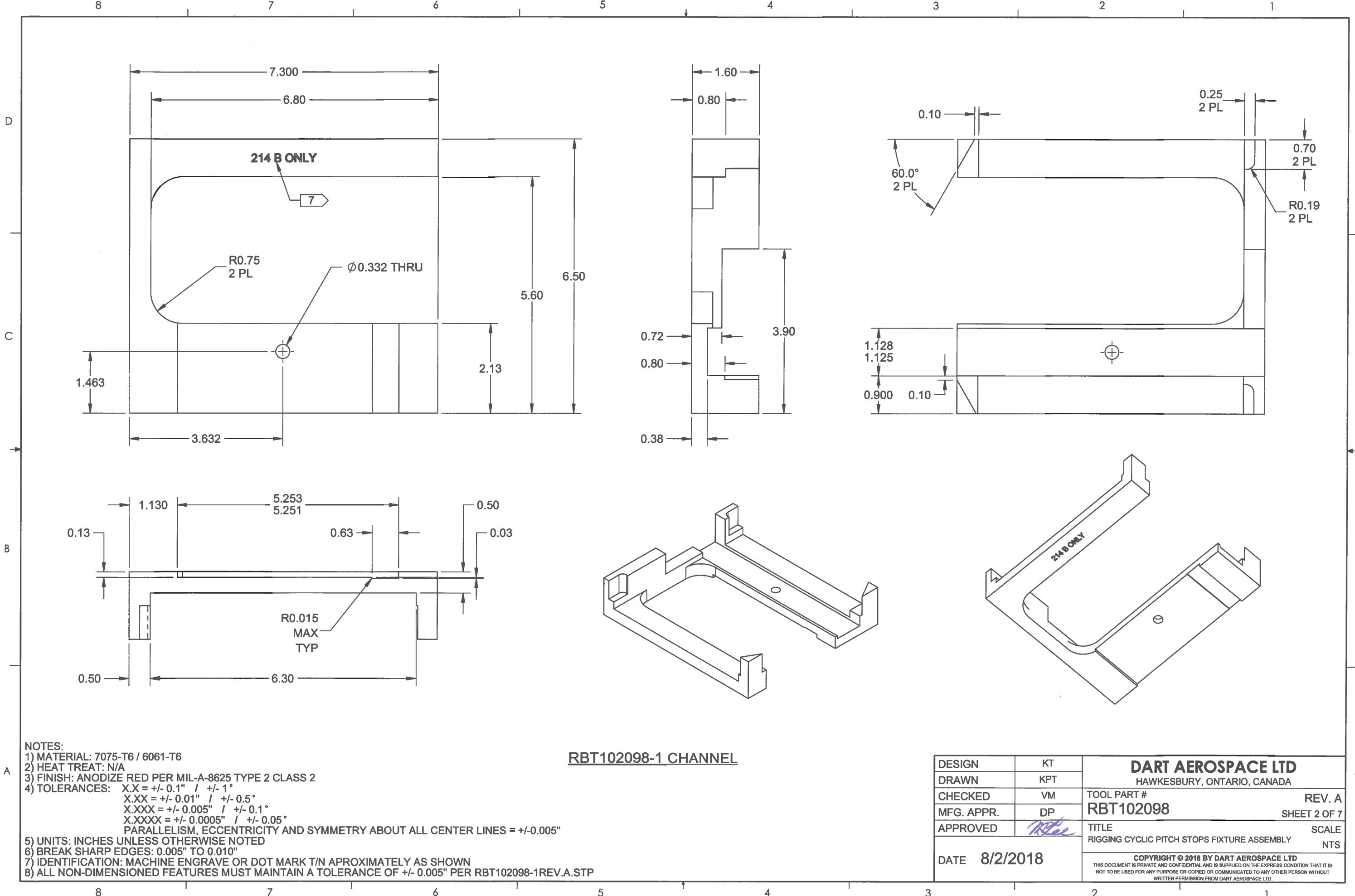
5) UNITS: INCHES UNLESS OTHERWISE NOTED

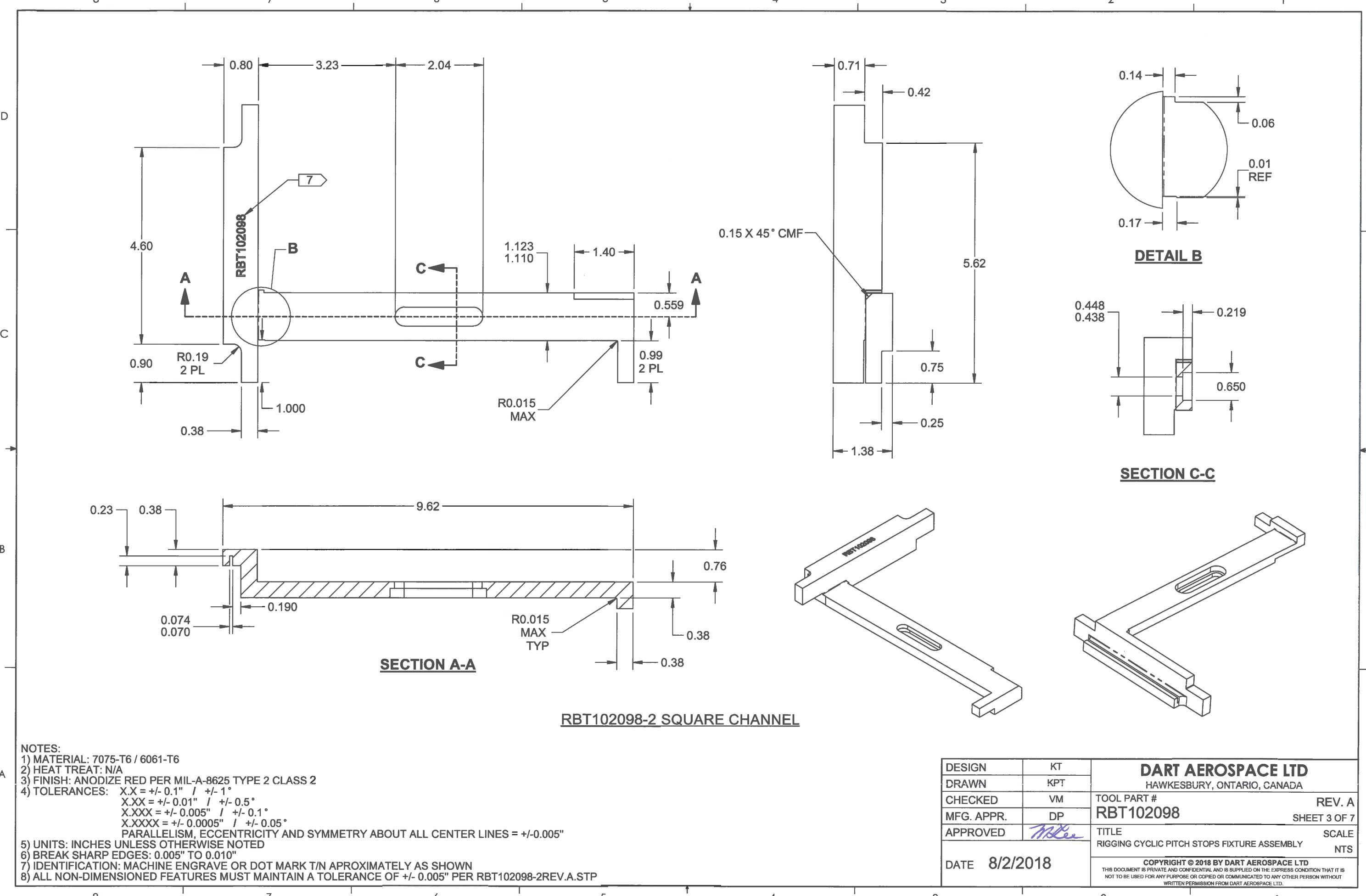
6) BREAK SHARP EDGES: N/A

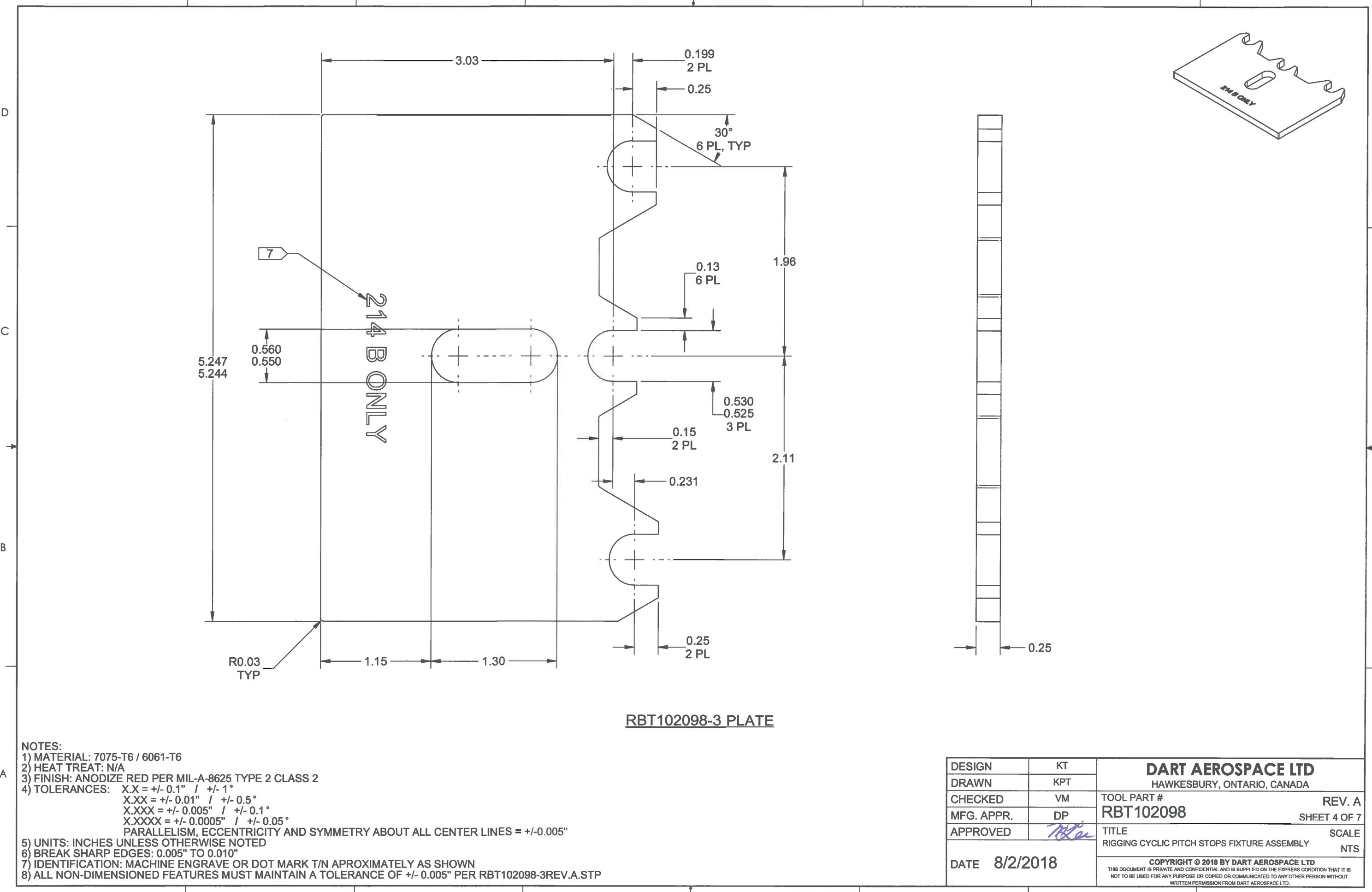
7) IDENTIFICATION: N/A

8) APPLY LOCTITE NICKEL BASED ANTI SEIZE ON THREADS OF ITEM -4 THEN ASSEMBLE WITH ITEM -6, HAND TIGHT

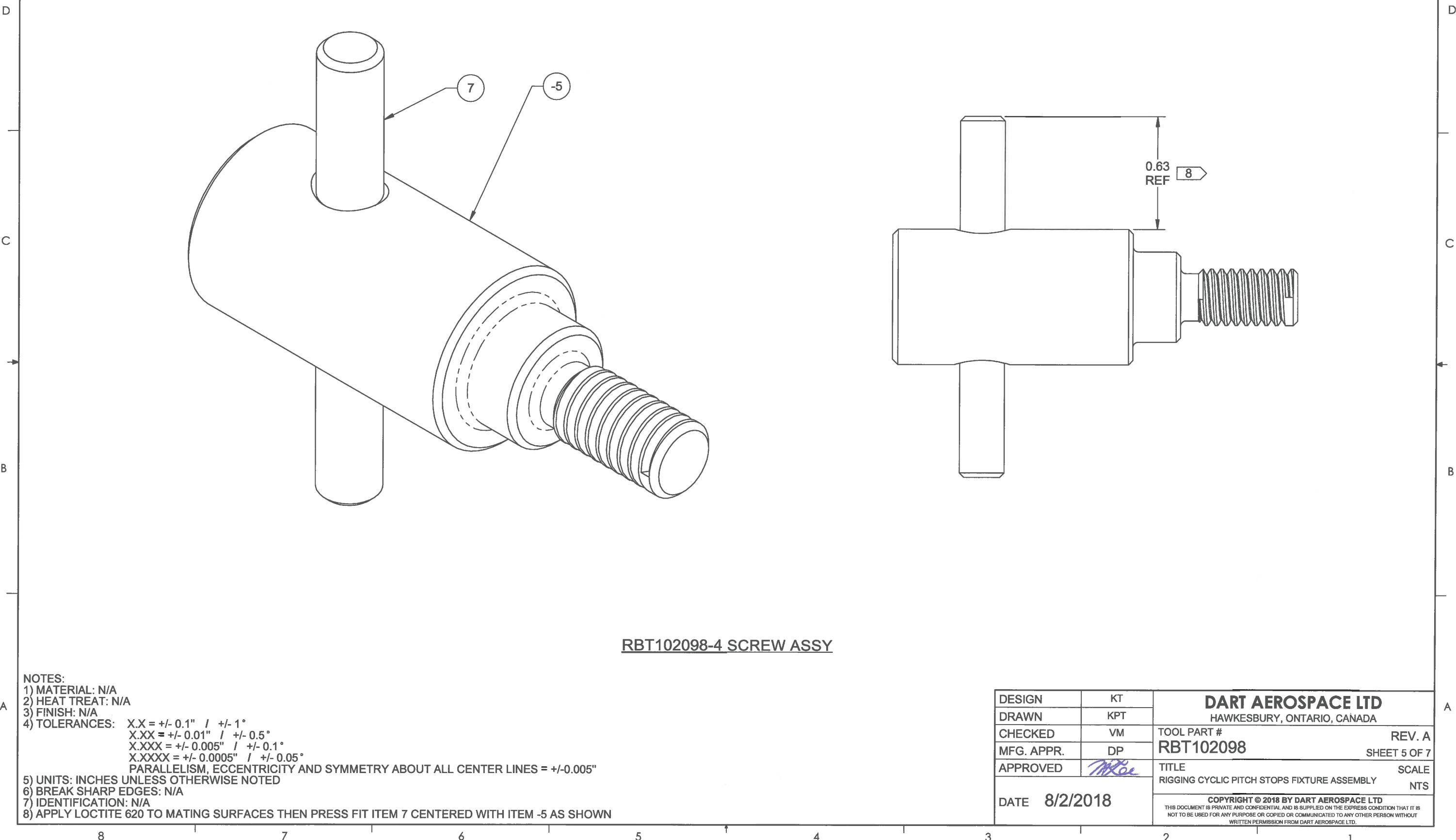
A	NEW ISSUE	18-780	KT
REV.	DESCRIPTION	ECN #	BY
DESIGN	KT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	VM	TOOL PART #	RBT102098
MFG. APPR.	DP	REV. A	SHEET 1 OF 7
APPROVED	<i>[Signature]</i>	TITLE	RIGGING CYCLIC PITCH STOPS FIXTURE ASSEMBLY
		SCALE	NTS
	DATE 8/2/2018	COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



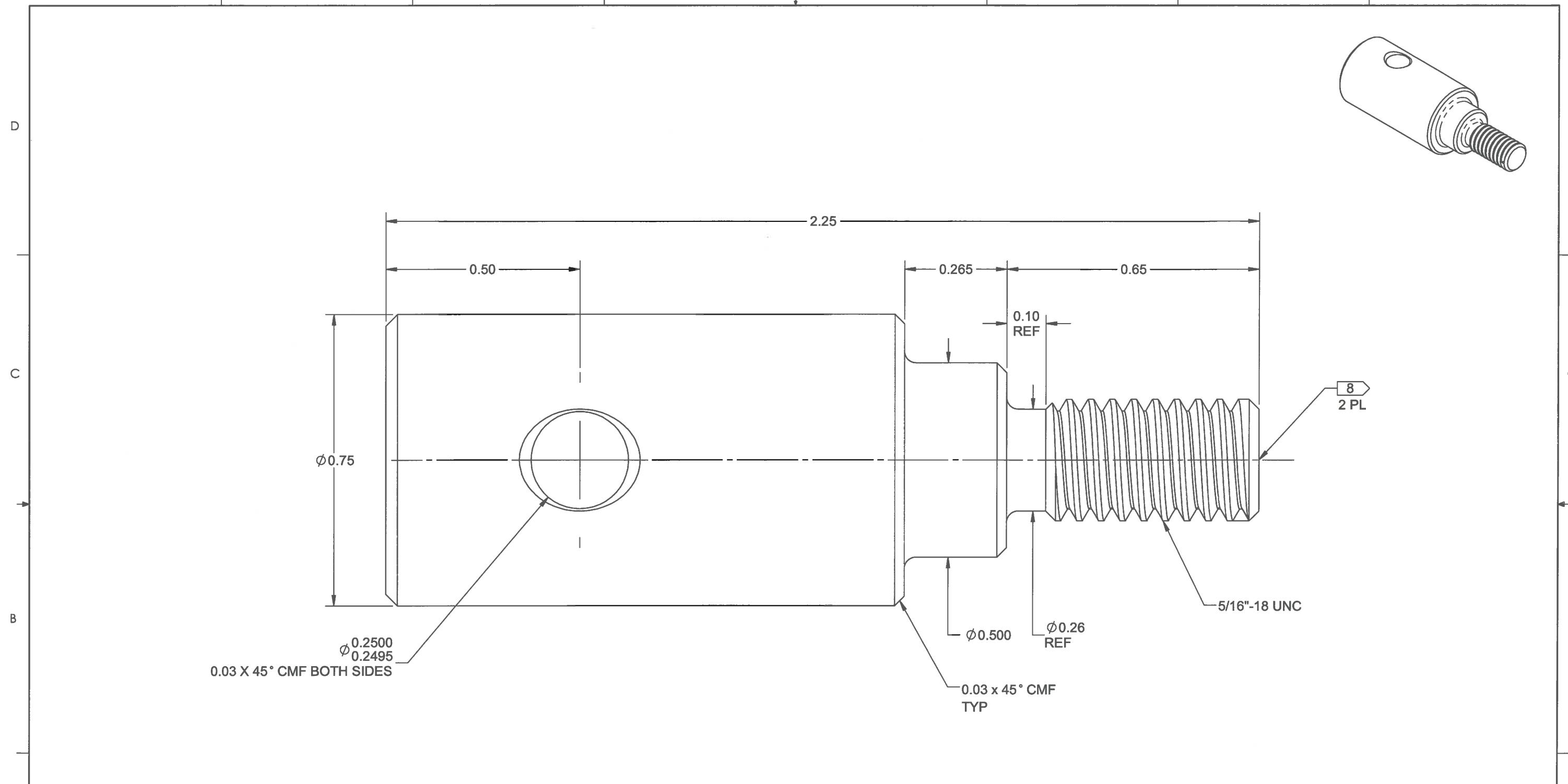




ITEM #	QTY	PART#	PART TITLE
-5	1	RBT102098-5	SCREW
7	1	McMaster#90145A549 OR EQUIV.	DOWEL PIN 1/4" DIA. X 2" LG. STAINLESS STEEL



8 7 6 5 4 3 2 1



RBT102098-5 SCREW

NOTES:

- 1) MATERIAL: 303/304/316 STAINLESS STEEL
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: 0.005" TO 0.010"
- 7) IDENTIFICATION: N/A
- 8) CENTER DRILL IS ACCEPTABLE

DESIGN	KT	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA
DRAWN	KPT	
CHECKED	VM	TOOL PART #
MFG. APPR.	DP	<b>RRBT102098</b>
APPROVED	<i>[Signature]</i>	REV. A SHEET 6 OF 7
DATE	8/2/2018	TITLE RIGGING CYCLIC PITCH STOPS FIXTURE ASSEMBLY SCALE NTS
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